













Intelligent gas generator

# Oxygen-hydrogen mobile flame station Dyoflam 3

Dedicated to brazing and welding professional

Dyomix CleanTech makes it possible to produce a clean and efficient fuel easily and without storage, from the oxygen and hydrogen naturally present in the water. The flame thus produced, burning at over 2500°C, is particularly adapted to the needs of professionals using a flame in their daily applications. The Dyomix oxygen-hydrogen flame technology has been tested and used intensively in the industry since 2009.



97 cm high for an enhanced carrying comfort.

### **CARRYING HANDLES**

Two sturdy and ergonomic side handles for more comfortable handling operations.

### **HANDLE-STAND**

Very convenient to share handling effort (in a staircase for example).



### **ON-BOARD CONSUMABLES**

Refills housed in protected compartments.

### LARGE CONTROL DISPLAY

Easy-to-read access to the different modes and functionalities.

## FLASHBACK ARRESTOR AND QUICK CONNECTION

Safety device with Flame arrestor (FA) to prevent flashback and Thermal cut-off valve (TV) to prevent excessive temperatures.

Self-sealing quick coupling system to facilitate and secure hose assembly and disassembly.



24-month manufacturer warranty



OXY-HYDROGEN CLEAN FLAME

bulane















TECHNICAL CHARACTERISTICS

### DIMENSIONS, WEIGHT AND HANDLING

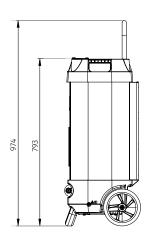
- Width x Depth x Height (mm):
   403 x 361 x 793 / 974
- 51 kg

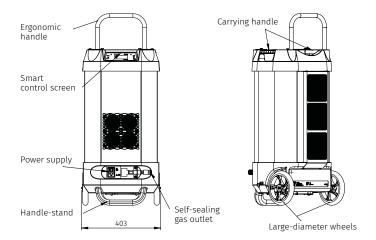
### **FEATURES**

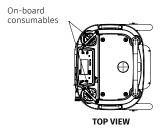
Hydrogen/Oxygen production

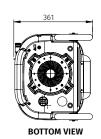
- Available pressure: 0 to 1.4 bar
- Debit: 750 L/h

Duty cycle (at T°C Ambient 20°C): 100% in all operating modes









# SELECT/MODE allows you to navigate through the menus. Long press 5s = Services Menu Odyomix

OK/INFOS allows the validation of functions or the display of information. Long press 5s = Info Settings Menu

allows the start or stop of gas production

PROD START/ STOP



 $\Box$ 



### **ELECTRICITY, WATER & ADDITIVE DATA**

- Single-phase power supply: 230 Vac 16A, plug 2P + T (type F / Schuko)
- Electric power mode 3.0: 3.0 kW
- Pure water consumption\* mode 3.0: 0.4 L/H
- Types of pure water recharge:
  - 0.25 L bottle range 35 mn
  - jerrycan 5 L autonomy 12.5 h
- Additive consumption\*\* mode 3.0: 0.16 L/H
- Types of additive refill:
  - 0.125 L bottle range 40 mn
  - jerrycan 5 L autonomy 31.25 h

# ELECTRONIC FUNCTIONS, INSTRUMENTATION & INTEGRATED SYSTEMS

- LCD display with real-time user messages
- Visual and audible alarms (LEDs and buzzer)
- "Self-leak test" function
- Integrated security functions
- USB port for communication with the device + charging equipment on Smartphone battery
- Internal gas pressure reading manometer
- Electronic pressure regulator
- Ergonomic self-piloted flame (system of flame colouring and gas odouring)
- Quick gas connection with locking mechanism and safety monitor

### **SAFETY AND COMPLIANCE**

- Highly fire-resistant plastic shells
- Flashback Arrestor security device
- Pressure Equipment Directive (PED): 2014/68/UE
- Electric security / Low voltage directive: 2014/35/UE
- Electromagnetic compatibility (EMC) directive: 2014/30/UE
- Protection Index: IP21 equivalent

### **CARE AND MAINTENANCE**

Periodic maintenance according to usage rate.

- \* Water respecting the quality level recommended by Bulane.
- \*\* Additive respecting the quality level recommended by Bulane.

